# **B&R RECOIL PAD FITTING JIG - BROWNELLS B&R RECOIL PAD FITTING JIG**

<u>Gunsmith Tools</u> > <u>Shotgun Tools</u> > <u>Recoil Pad Tools</u>

#### Lets You Do Fast, Professional, No-Mar Pad Installation

One of the most difficult aspects of fitting a recoil pad has always been the final fitting of pad to wood because it is so easy to hit the stock with the disc, sanding strip, or file - and ruin the finish. The B&R Recoil Pad Fitting Jig removes the risk of stock damage by letting you finish the pad completely off and away from - the stock. The Jig is composed of two basic pieces: (1) an adjustable triangle on which the pad is mounted to be dressed to size, and (2) a universal support that attaches to the sanding disc table. Operation is simple. First, cut the stock to the length and pitch required to fit the customer. Attach the pad to the stock, and sharply scribe the outline of the stock on the pad. Then transfer the pad to the base plate of the Jig, set the angle of pitch, put the Jig on its support, and dress the pad to the point of just removing the scribed line (this is necessary as the line was drawn outside the stock). Finally, test fit the pad to the stock and do any final dressing by hand, if needed. The lines of the stock are carried correctly into the pad - and you have a perfect fit! The Jig eliminates all damage to the stock finish and reduces the entire pad mounting operation to a simple 15 minute exercise - making the job an easy and highly profitable one.



#### **Attributes**

Name: <u>BROWNELLS B&R RECOIL PAD FITTING JIG</u>

Manufacturer: <u>BROWNELLS</u>Product no.: 080000868

• Mfr. No.:

• Weapon type: Universal Rifles, Universal Shotguns

Delivery weight: 0.454kg
Shipping height: 36mm
Shipping width: 102mm
Shipping length: 533mm
UPC: 050806110250

#### Item details

Made in USA

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# **B&R Recoil Pad Fitting Jig Safety Instruction Guide**

#### Introduction

Thank you for choosing the B&R Recoil Pad Fitting Jig. This product is designed to assist you in fitting recoil pads safely and efficiently. To ensure your safety and the longevity of your equipment, please read and follow this safety instruction guide carefully.

## **General Safety Guidelines**

- Ensure that you are using the B&R Recoil Pad Fitting Jig in a wellventilated area to avoid inhaling dust or debris.
- Always wear appropriate personal protective equipment (PPE), including safety goggles and a dust mask, when using the jig.
- Keep the workspace clean and organized to prevent accidents and injuries.
- Do not use the jig for any purpose other than its intended use as specified in this guide.
- Ensure that all components of the jig are intact and functioning properly before use.
- Be aware of your surroundings and ensure that no one is in close proximity while operating the jig.

## **Specific Safety Precautions for Use**

- Always secure the stock firmly in place before beginning any fitting process to prevent slips or movement.
- When operating power tools in conjunction with the jig, follow the manufacturer's safety instructions for those tools.
- Avoid wearing loose clothing or jewelry that could get caught in the jig or power tools.
- If you experience any discomfort or unusual sensations while using the jig, stop immediately and consult a professional.
- Do not leave the jig unattended while in use, and ensure that it is powered down when not in operation.

## Instructions for Installation and Usage

#### 1. Preparation:

- Cut the stock to the required length and pitch for the customer.
- Attach the recoil pad to the stock securely.
- Use a sharp tool to scribe the outline of the stock onto the pad.

#### 2. Setting Up the Jig:

- Transfer the pad to the base plate of the jig.
- Adjust the angle of pitch as necessary for the fitting process.
- Place the jig on its universal support, ensuring it is stable.

#### 3. Fitting Process:

- Use the sanding disc or file to carefully dress the pad to the point of just removing the scribed line.
- Regularly check the fit of the pad against the stock to ensure accuracy.
- Perform any final dressing by hand as needed to achieve a perfect fit.

#### 4. Testing the Fit:

- After dressing, test fit the pad to the stock.
- Make any necessary adjustments by hand to ensure a snug fit.

#### 5. Completion:

- Once satisfied with the fit, clean the area of any debris and store the jig in a safe place.
- Dispose of any waste materials according to local regulations.

## **Disposal Instructions**

- Dispose of the B&R Recoil Pad Fitting Jig and any related materials in accordance with local waste disposal regulations.
- Do not dispose of the jig in regular household waste. Check for recycling options or specialized disposal facilities.

## **Contact Information for Further Support**

For any inquiries or further assistance regarding the B&R Recoil Pad Fitting Jig, please refer to the contact details provided with your product packaging or on the manufacturer's website.

By following these safety instructions, you can ensure a safe and effective experience while using the B&R Recoil Pad Fitting Jig. Thank you for your attention to safety, and enjoy your fitting process!

## **About Us**

### **Brownells UK**

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