

STEEL NECK SIZING BUSHINGS - RCBS STEEL NECK BUSHING .255

[Reloading](#) > [Reloading Dies](#) > [Neck Size Bushings](#)

Can't Load With RCBS GMM Dies Without One

RCBS Steel Neck Bushings are interchangeable to let the reloader select a bushing that gives precisely the right amount of tension on the bullet when using RCBS Gold Medal Match sizing dies. Using a precisely fitted Steel Neck Bushing reduces work hardening of the case neck brass, prolonging case life and helping to improve accuracy. Self-centering for proper alignment with case neck For best results, the use of high-end brass with consistent neck thicknesses is recommended Bushings come "in-the-white" - bare steel - so traditional case lubrication is required For use ONLY with RCBS Gold Medal sizing dies RCBS recommends having neck bushings one to two sizes above and below your target diameter (see note below). RCBS Steel Neck Bushings are a small but critical component in loading extremely consistent-shooting ammo with your Gold Medal Match sizing dies. Brownells Gun Tech™ Tip: There are two ways to select the steel neck bushings you need: (1) Measure the outside neck diameter of your loaded cartridge and subtract .002" to .003". This allows approximately .001" of brass to spring back for correct neck tension. (2) You can also measure the neck wall thickness of your case, multiply by two, add the diameter of your bullet and subtract .002" to .003".



Attributes

- Name: [RCBS STEEL NECK BUSHING .255](#)
- Manufacturer: [RCBS](#)
- Product no.: 100060275
- Mfr. No.: 81570
- Diameter (Breech): 0.255
- Diameter (in): .255
- Delivery weight: 0.045kg
- Shipping height: 25mm
- Shipping width: 51mm
- Shipping length: 152mm
- UPC: 076683815705

Item details

Made in USA

Table of Contents

- Startpage
- Safety Instruction Guide for RCBS Steel Neck Sizing Bushings
- About Us

Safety Instruction Guide for RCBS Steel Neck Sizing Bushings

Introduction

Thank you for choosing the RCBS Steel Neck Sizing Bushings. This guide provides essential safety instructions and usage guidelines to ensure a safe and effective reloading experience. Please read this document carefully before using the product.

General Safety Guidelines

- Ensure that the product is used only for its intended purpose.
- Always handle reloading equipment with care to avoid accidents.
- Keep the product away from children and vulnerable individuals.
- Regularly check for wear or damage before use.
- If you notice any irregularities or defects, discontinue use immediately and seek assistance.
- Report any unsafe products or incidents to the appropriate authorities.
- Stay informed about product recalls through the EU's Safety Gate platform.

Specific Safety Precautions for Use

- Always wear appropriate safety gear, including eye protection, when reloading.
- Use the sizing bushings only with RCBS Gold Medal Match sizing dies.
- Ensure that the bushings are properly fitted to avoid excessive tension on the bullet.
- Do not exceed the recommended specifications outlined in this guide.
- If you are unsure about the correct bushing size, consult the measurement instructions provided.

Instructions for Installation and Usage

1. Selecting the Right Bushing:

- Measure the outside neck diameter of your loaded cartridge.
- Subtract .002" to .003" from this measurement to determine the appropriate bushing size.
- Alternatively, measure the neck wall thickness of your case, multiply by two, add the diameter of your bullet, and subtract .002" to .003".

2. Installing the Bushing:

- Ensure the RCBS Gold Medal Match sizing die is clean and free from debris.
- Insert the selected Steel Neck Bushing into the sizing die, ensuring it is properly seated.
- Tighten the die according to the manufacturer's specifications.

3. Reloading Process:

- Insert the case into the sizing die.
- Apply steady pressure to the press handle to size the case.
- Check for proper neck tension by measuring the loaded cartridge after sizing.

4. After Use:

- Clean the bushing and die to remove any residue.
- Store the bushings in a dry, safe place to prevent rust and damage.

Disposal Instructions

- Dispose of any damaged or worn bushings in accordance with local regulations.
- Recycle materials where possible, following your local recycling guidelines.

Contact Information for Further Support

For any questions or concerns regarding the use of RCBS Steel Neck Sizing Bushings, please consult with your retailer or reach out to the manufacturer for support.

Thank you for your attention to these safety instructions. Your safety is our priority, and we hope you enjoy using your RCBS Steel Neck Sizing Bushings.

About Us

Brownells UK

Brownells UK - World's Largest Supplier of Gun Parts, Gunsmith Tools & Shooting Accessories

Unit 1, Laughing Dog Industrial Estate
London Road
Rugby
Warwickshire
CV23 9LP

www.brownells.co.uk