

LIVE PILOT FINISH CHAMBER REAMER - MANSON PRECISION .38-55 LIVE PILOT REAMER, .3725" O.D.

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Cuts A Smooth, Precise Chamber With Less Chance Of Rifling Damage

Removable (live) pilot greatly reduces the risk of scratching the lands when cutting the chamber to final dimensions, so you get the best possible chambering job for maximum accuracy. Snug-fitting pilot helps provide extra-stable "live center" alignment to maintain proper chamber-to-bore alignment. Precision ground from high speed M7 tool steel for smooth, clean cutting and maximum service life. Includes one pilot for caliber listed.



Attributes

- Name: [MANSON PRECISION .38-55 LIVE PILOT REAMER, .3725" O.D.](#)
- Manufacturer: [MANSON PRECISION](#)
- Product no.: 513000100
- Mfr. No.: F38-55MCP-.3725
- Caliber: -
- Cartridge: 38-55 Winchester
- Material: -
- Style: Rimless Rifle
- Delivery weight: 0.091kg

Item details

Made in USA

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LIVE PILOT FINISH CHAMBER REAMER MANSON PRECISION .3855 Safety Instruction Guide

Introduction

Thank you for choosing the LIVE PILOT FINISH CHAMBER REAMER MANSON PRECISION .3855. This guide provides essential safety instructions to ensure safe usage and maintenance of the product. By following these guidelines, you can help prevent accidents and ensure optimal performance of your reamer.

General Safety Guidelines

- Ensure that the reamer is used only for its intended purpose, which is chambering firearms.
- Always wear appropriate personal protective equipment (PPE), including safety glasses and gloves, when using the reamer.
- Keep the work area clean and welllit to avoid accidents.
- Do not leave the reamer unattended while in use.
- Always check the reamer for any damage or wear before use. Do not use if damaged.
- Follow all local laws and regulations regarding the use of firearms and associated tools.
- Store the reamer in a secure place, out of reach of children and unauthorized users.

Specific Safety Precautions for Use

- Use the reamer only with the correct pilot for the caliber you are working with.
- Ensure proper alignment of the reamer with the chamber before starting the cutting process.
- Do not force the reamer; allow it to cut at its own pace to avoid damage to the tool or the firearm.
- Regularly lubricate the reamer to reduce friction and heat buildup during use.
- Be aware of the potential for metal shavings and debris during operation; take appropriate measures to protect yourself and your workspace.
- If you experience any unusual resistance or binding while using the reamer, stop immediately and inspect the tool.

Instructions for Installation and Usage

1. Preparation:

- Gather all necessary tools and materials, including the reamer, pilot, and lubrication.
- Ensure that your workspace is clean and organized.

2. Installation of the Pilot:

- Select the appropriate pilot for the caliber being used.
- Insert the pilot into the reamer and ensure it is securely fastened.

3. Setting Up the Reamer:

- Mount the reamer in a suitable drill or machine, ensuring it is properly aligned.
- Check that the drive shank is securely connected to the power source.

4. Cutting Process:

- Apply a suitable cutting lubricant to the reamer.
- Begin the cutting process slowly, ensuring proper alignment with the chamber.
- Maintain a steady, controlled speed and pressure while cutting.

5. Completion:

- Once the chambering is complete, remove the reamer carefully.
- Clean the reamer and pilot to remove any debris and lubricants.
- Inspect the reamer for any signs of wear or damage before storing.

Disposal Instructions

- Dispose of any metal shavings and debris in accordance with local regulations.
- If the reamer is no longer usable, follow local guidelines for the disposal of metal tools.
- Ensure that the product is out of reach of children and unauthorized users before disposal.

Contact Information for Further Support

For any questions or concerns regarding the use and safety of the LIVE PILOT FINISH CHAMBER REAMER MANSON PRECISION .3855, please refer to the product packaging for contact details or consult the manufacturer's website.

By adhering to these safety guidelines and instructions, you can ensure a safe and effective experience with your LIVE PILOT FINISH CHAMBER REAMER. Thank you for prioritizing safety in your use of this product.

About Us

Brownells Europe

Brownells Europe - World's Largest Supplier of Gun Parts, Gunsmith Tools & Shooting Accessories

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