

# STEEL NECK SIZING BUSHINGS - RCBS REDDING 73 STYLE STEEL BUSHING/.274

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## Can't Load With RCBS GMM Dies Without One

RCBS Steel Neck Bushings are interchangeable to let the reloader select a bushing that gives precisely the right amount of tension on the bullet when using RCBS Gold Medal Match sizing dies. Using a precisely fitted Steel Neck Bushing reduces work hardening of the case neck brass, prolonging case life and helping to improve accuracy. Self-centering for proper alignment with case neck For best results, the use of high-end brass with consistent neck thicknesses is recommended Bushings come "in-the-white" - bare steel - so traditional case lubrication is required For use ONLY with RCBS Gold Medal sizing dies RCBS recommends having neck bushings one to two sizes above and below your target diameter (see note below). RCBS Steel Neck Bushings are a small but critical component in loading extremely consistent-shooting ammo with your Gold Medal Match sizing dies. Brownells Gun Tech™ Tip: There are two ways to select the steel neck bushings you need: (1) Measure the outside neck diameter of your loaded cartridge and subtract .002" to .003". This allows approximately .001" of brass to spring back for correct neck tension. (2) You can also measure the neck wall thickness of your case, multiply by two, add the diameter of your bullet and subtract .002" to .003".



## Attributes

- Name: [RCBS REDDING 73 STYLE STEEL BUSHING/.274](#)
- Manufacturer: [RCBS](#)
- Product no.: 749001951
- Mfr. No.: 73274
- Diameter (Breech): -
- Diameter (in): .274
- Delivery weight: 0.032kg
- Shipping height: 8mm
- Shipping width: 83mm
- Shipping length: 146mm
- UPC: 611760732744

## Item details

Made in USA

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# Safety Instruction Guide for RCBS Steel Neck Sizing Bushings

## Introduction

Thank you for choosing the RCBS Steel Neck Sizing Bushings. This guide provides essential safety instructions to ensure the safe use of this product. Please read this manual carefully before using the bushings to maximize safety and performance.

## General Safety Guidelines

- Always handle the steel neck bushings with care to avoid injury.
- Ensure that the bushings are compatible with RCBS Gold Medal Match sizing dies.
- Store the bushings in a dry and safe place, away from children and pets.
- Regularly inspect the bushings for any signs of wear or damage before use.
- Follow all instructions for use and maintenance to ensure optimal performance and safety.
- Be aware of your surroundings and maintain a clean workspace while reloading.

## Specific Safety Precautions for Use

- Ensure proper alignment of the bushing with the case neck to prevent misalignment and potential injury.
- Use only highquality brass with consistent neck thicknesses to achieve the best results.
- Always use traditional case lubrication when handling the bushings, as they come "inthewhite" (bare steel).
- Do not exceed the recommended neck bushing sizes above and below your target diameter.
- Avoid using damaged or worn bushings, as they can affect the accuracy and safety of your reloads.
- Keep the work area wellventilated to avoid inhalation of any dust or debris during the reloading process.

## Instructions for Installation and Usage

### 1. Select the Appropriate Bushing:

- Measure the outside neck diameter of your loaded cartridge.
- Subtract .002" to .003" from this measurement to determine the correct bushing size.
- Alternatively, measure the neck wall thickness of your case, multiply by two, add the diameter of your bullet, and subtract .002" to .003".

### 2. Install the Bushing:

- Ensure that your RCBS Gold Medal Match sizing die is clean and free of debris.
- Insert the selected steel neck bushing into the sizing die, ensuring it is seated properly.
- Tighten the bushing securely to prevent movement during use.

### 3. Reloading Process:

- Lubricate the case necks with traditional case lubrication before inserting them into the sizing die.
- Insert the case into the sizing die and apply pressure to resize the neck.
- Remove the resized case and inspect for proper neck tension.

### 4. PostUse Care:

- Clean the bushings after use to prevent corrosion and maintain performance.
- Store the bushings in a protective case or container to avoid damage.

## **Disposal Instructions**

- Dispose of any damaged or worn bushings in accordance with local regulations.
- Do not discard bushings in regular trash if they are contaminated with lubricants or other materials.
- Contact your local waste management facility for proper disposal methods.

## **Contact Information for Further Support**

For any inquiries regarding safety, usage, or product information, please refer to the contact details provided on the product packaging or your retailer's website.

Thank you for your attention to these safety guidelines. We wish you safe and enjoyable reloading experiences with your RCBS Steel Neck Sizing Bushings.

# About Us

## Brownells UK

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