

# NECK SIZER DIES - NECK SIZER DIE 220 SWIFT

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Neck sizing dies size only the case neck of the cartridge - not the shoulder or the case body. Use neck dies when cases are fired in the same rifle and a close cartridge case to chamber fit is desired. The neck die will size the neck, decap the spent primer, then size for correct bullet tension with the expander ball. Neck dies come in an RCBS plastic die box and will fit all 7/8 to 14 reloading presses.



## Attributes

- Name: [NECK SIZER DIE 220 SWIFT](#)
- Manufacturer: [RCBS](#)
- Product no.: 749004201
- Mfr. No.: 10730
- Cartridge: 220 Swift
- Die Style: Neck Sizing Dies
- Delivery weight: 0.34kg
- Shipping height: 43mm
- Shipping width: 114mm
- Shipping length: 150mm
- UPC: 076683107305

## Item details

Made in USA

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# NECK SIZER DIES NECK SIZER DIE 220 SWIFT

## Safety Instruction Guide

### Introduction

Thank you for choosing the NECK SIZER DIES NECK SIZER DIE 220 SWIFT. This product is designed for reloading cartridges specifically for the 220 Swift caliber. It is essential to follow the safety guidelines and instructions provided in this manual to ensure safe and effective use of the die.

### General Safety Guidelines

- Always read and understand the product instructions before use.
- Ensure the die is compatible with your reloading press (7/8 to 14).
- Use the die only for its intended purpose—neck sizing of cartridges.
- Keep the die and all reloading components out of reach of children and unauthorized users.
- Regularly inspect the die for signs of wear or damage before use.
- Store the die in a cool, dry place, away from direct sunlight.
- Report any unsafe conditions or accidents to the appropriate authorities.
- Stay informed about product recalls through the EU Safety Gate platform.

### Specific Safety Precautions for Use

- Wear safety glasses to protect your eyes from debris during reloading.
- Use gloves to avoid skin contact with spent primers and other materials.
- Ensure your workspace is clean and organized to prevent accidents.
- Do not exceed the recommended load limits for the cartridges being reloaded.
- Always ensure that the reloading press is securely mounted before use.
- Never attempt to modify the die or use it for purposes other than intended.
- If you experience any malfunction or irregularity, stop use immediately and seek assistance.

### Instructions for Installation and Usage

#### 1. Installation of the Neck Sizer Die:

- Ensure your reloading press is turned off and unplugged.
- Remove the current die from the press, if applicable.
- Insert the NECK SIZER DIE into the die holder of the press.
- Tighten the die securely according to the manufacturer's instructions.
- Set the die to the desired depth based on the cartridge specifications.

#### 2. Usage of the Neck Sizer Die:

- Prepare your cartridge cases by cleaning and inspecting them for damage.
- Place a cartridge case into the shell holder of the reloading press.
- Pull the handle of the press to size the neck of the case.
- The die will decap the spent primer and size the neck for proper bullet tension.
- Remove the sized case from the shell holder and inspect it for proper sizing.
- Repeat the process for all cases you intend to reload.

#### 3. Cleaning and Maintenance:

- After use, clean the die with a soft cloth to remove any residue.
- Store the die in the provided RCBS plastic die box to protect it from damage.

## Disposal Instructions

- Dispose of any spent primers and other reloading materials according to local regulations.
- Do not throw away the die in regular household waste.
- If the die is damaged or no longer usable, contact your local waste management service for proper disposal methods.

## Contact Information for Further Support

For any questions or concerns regarding the NECK SIZER DIES NECK SIZER DIE 220 SWIFT, please refer to the manufacturer's website or customer service channels. Always ensure to have your product details and any relevant information available for assistance.

Thank you for prioritizing safety while using the NECK SIZER DIE. Enjoy your reloading experience!

# About Us

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