

# FULL LENGTH DIE SETS - RCBS 218 BEE FULL LENGTH DIE SET

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Full length die sets are for bottleneck rifle and pistol cases, and they include a full length sizing die and a seater die. The full length die will bump the shoulder of the case to extent the die is adjusted up or down in the press. We suggest using a cartridge headspace gage tool to get the correct shoulder bump. The full length die also sizes the body of the case so it will chamber easily for the next firing, then the die decaps the spent primer. The expander ball passes through the neck of the case and sizes the neck to the correct tension. Cases must be lubricated before full length sizing. The RCBS seater dies for bottleneck cases will seat bullets correctly in full length sized cases or neck sized cases. These seater dies have a built-in crimp ring to enable you to crimp the case into the bullet if you wish to. The seater die is easily adjusted to crimp or not to crimp by raising or lowering the die position in the press. Full length 2 die sets are the basic building block of the reloading process. Many shooters wear out multiple barrels or rifles using just one full length reloading die set. We recommend that new reloaders start with a full length die set and learn how to set the dies up correctly before they jump in to other types of reloading dies.



## Attributes

- Name: [RCBS 218 BEE FULL LENGTH DIE SET](#)
- Manufacturer: [RCBS](#)
- Product no.: 749004572
- Mfr. No.: 10001
- Cartridge: 218 Bee
- Die Style: Full Length Sizing Dies
- Delivery weight: 0.408kg
- Shipping height: 36mm
- Shipping width: 20mm
- Shipping length: 86mm
- UPC: 076683100016

## Item details

Made in USA

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# **Safety Instruction Guide for FULL LENGTH DIE SETS RCBS 218 BEE FULL LENGTH DIE SET**

## **Introduction**

Thank you for choosing the FULL LENGTH DIE SETS RCBS 218 BEE FULL LENGTH DIE SET. This product is designed for reloading bottleneck rifle and pistol cases. To ensure your safety and the safe use of this product, please read this guide carefully. It provides essential safety instructions, guidelines for proper use, and information on what to do in case of any issues.

## **General Safety Guidelines**

- Always wear appropriate safety gear, including eye protection, when using reloading equipment.
- Ensure that your workspace is clean, organized, and free from distractions.
- Store all reloading components, including dies, in a safe and secure location, out of reach of children and pets.
- Before starting the reloading process, familiarize yourself with the equipment and follow all instructions carefully.
- Regularly inspect your dies and reloading equipment for wear and damage. Replace any worn or damaged parts immediately.
- Do not exceed the recommended load limits for your cartridges as specified in reliable reloading manuals.

## **Specific Safety Precautions for Use**

- Ensure that cases are lubricated before full length sizing to prevent sticking in the die.
- Use a cartridge headspace gauge tool to achieve the correct shoulder bump when adjusting the full length die.
- Be cautious while handling spent primers and ensure proper disposal.
- When using the seater die, confirm that the bullet is seated at the correct depth to avoid any issues during chambering.
- If you experience any difficulties or abnormalities during the reloading process, stop immediately and inspect your setup.
- Keep the reloading area wellventilated to avoid inhalation of any dust or particles.

## **Instructions for Installation and Usage**

### **1. Setting Up the Die:**

- Securely mount the full length sizing die in your reloading press.
- Adjust the die position according to your desired shoulder bump, using the cartridge headspace gauge for accuracy.

### **2. Lubricating Cases:**

- Apply a suitable lubricant to the outside of each case before inserting it into the die to ensure smooth sizing.

### **3. Sizing the Cases:**

- Insert the lubricated case into the sizing die and operate the press to size the case fully.
- After sizing, the die will decap the spent primer automatically.

#### **4. Seating Bullets:**

- After sizing, use the seater die to properly seat the bullet in the case.
- Adjust the seater die to crimp if desired by raising or lowering the die position in the press.

#### **5. Final Inspection:**

- After reloading, inspect each cartridge to ensure it meets safety and quality standards before use.

## **Disposal Instructions**

- Dispose of any spent primers and excess lubricants according to local regulations.
- Recycle any metal parts or materials whenever possible.
- Follow your local guidelines for the safe disposal of any hazardous materials related to reloading.

## **Contact Information for Further Support**

For any questions or concerns regarding the use of your FULL LENGTH DIE SETS RCBS 218 BEE FULL LENGTH DIE SET, please reach out to the manufacturer or your retailer for assistance. Always ensure that you have the latest safety information and guidelines.

Thank you for prioritizing safety while enjoying your reloading experience!

# About Us

## Brownells UK

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