

FULL LENGTH DIE SETS - RCBS FULL LENGTH 2-DIE SET 375 REMINGTON ULTRA MAGNUM

[Reloading](#) > [Reloading Dies](#) > [Rifle Dies](#)

Full length die sets are for bottleneck rifle and pistol cases, and they include a full length sizing die and a seater die. The full length die will bump the shoulder of the case to extent the die is adjusted up or down in the press. We suggest using a cartridge headspace gage tool to get the correct shoulder bump. The full length die also sizes the body of the case so it will chamber easily for the next firing, then the die decaps the spent primer. The expander ball passes through the neck of the case and sizes the neck to the correct tension. Cases must be lubricated before full length sizing. The RCBS seater dies for bottleneck cases will seat bullets correctly in full length sized cases or neck sized cases. These seater dies have a built-in crimp ring to enable you to crimp the case into the bullet if you wish to. The seater die is easily adjusted to crimp or not to crimp by raising or lowering the die position in the press. Full length 2 die sets are the basic building block of the reloading process. Many shooters wear out multiple barrels or rifles using just one full length reloading die set. We recommend that new reloaders start with a full length die set and learn how to set the dies up correctly before they jump in to other types of reloading dies.



Attributes

- Name: [RCBS FULL LENGTH 2-DIE SET 375 REMINGTON ULTRA MAGNUM](#)
- Manufacturer: [RCBS](#)
- Product no.: 749004610
- Mfr. No.: 30901
- Cartridge: 375 Remington Ultra Magnum
- Die Style: Full Length Sizing Dies
- Delivery weight: 0.59kg
- Shipping height: 43mm
- Shipping width: 112mm
- Shipping length: 150mm
- UPC: 076683309013

Item details

Made in USA

Table of Contents

- [Startpage](#)
- [Safety Instruction Guide for RCBS Full Length 2Die Set 375 Remington Ultra Magnum](#)
- [About Us](#)

Safety Instruction Guide for RCBS Full Length 2Die Set 375 Remington Ultra Magnum

Introduction

Thank you for choosing the RCBS Full Length 2Die Set for 375 Remington Ultra Magnum. This guide provides essential safety instructions and operational procedures to ensure safe and effective use of your reloading equipment. Please read this guide thoroughly before use.

General Safety Guidelines

- Always wear appropriate safety gear, including safety glasses and gloves, when handling reloading equipment.
- Keep your workspace clean and organized to prevent accidents.
- Store all reloading components, including dies, primers, and powders, out of reach of children and pets.
- Ensure that you are familiar with the operation of your reloading press before using the die set.
- Follow all local laws and regulations regarding the reloading of ammunition.
- Regularly inspect your equipment for wear and damage. Replace any worn or damaged parts immediately.

Specific Safety Precautions for Use

- Ensure that cases are properly lubricated before full length sizing to prevent stuck cases in the die.
- Use a cartridge headspace gauge tool to verify the correct shoulder bump for your cases.
- Never exceed recommended powder charges as indicated in reputable loading manuals.
- Always doublecheck the die setup and adjustments before starting the reloading process.
- Avoid distractions while reloading to maintain focus and prevent mistakes.
- Keep a fire extinguisher rated for chemical fires nearby when working with powders.

Instructions for Installation and Usage

Installation

1. **Mount the Die:** Securely mount the full length sizing die in the reloading press according to the manufacturer's instructions.
2. **Adjust the Die:** Adjust the die to the desired height using the press handle. Ensure it is locked in place.
3. **Set the Seater Die:** Install the seater die in the same manner, ensuring it is properly adjusted for bullet seating.

Usage

1. **Prepare Cases:** Clean and inspect cases before reloading. Ensure they are free from dirt and debris.
2. **Lubricate Cases:** Apply a suitable case lubricant to the exterior of the cases to prevent sticking.
3. **Full Length Sizing:**
 - Insert a lubricated case into the shell holder.
 - Operate the press to size the case fully. Check for proper shoulder bump using a headspace gauge.
4. **Decapping:** The die will decap the spent primer during the sizing process.
5. **Neck Sizing:** The expander ball will size the neck of the case to the correct tension as it passes through.
6. **Bullet Seating:**
 - Place a bullet on the mouth of the case.
 - Raise the press handle to seat the bullet to the desired depth.
 - Adjust the seater die as necessary to achieve the desired crimp.

Disposal Instructions

- Dispose of spent primers and any waste materials in accordance with local regulations.
- Do not dispose of any reloading components in regular household waste.
- Contact local waste management authorities for guidance on hazardous waste disposal.

Contact Information for Further Support

For any inquiries regarding safety or operational issues with your RCBS Full Length 2Die Set, please reach out to the appropriate support channels as required.

Conclusion

By following these safety instructions and guidelines, you will ensure a safe and effective reloading process with your RCBS Full Length 2Die Set for 375 Remington Ultra Magnum. Always prioritize safety and compliance with local laws while enjoying the reloading hobby.

About Us

Brownells UK

Brownells UK - World's Largest Supplier of Gun Parts, Gunsmith Tools & Shooting Accessories

Unit 1, Laughing Dog Industrial Estate
London Road
Rugby
Warwickshire
CV23 9LP

www.brownells.co.uk